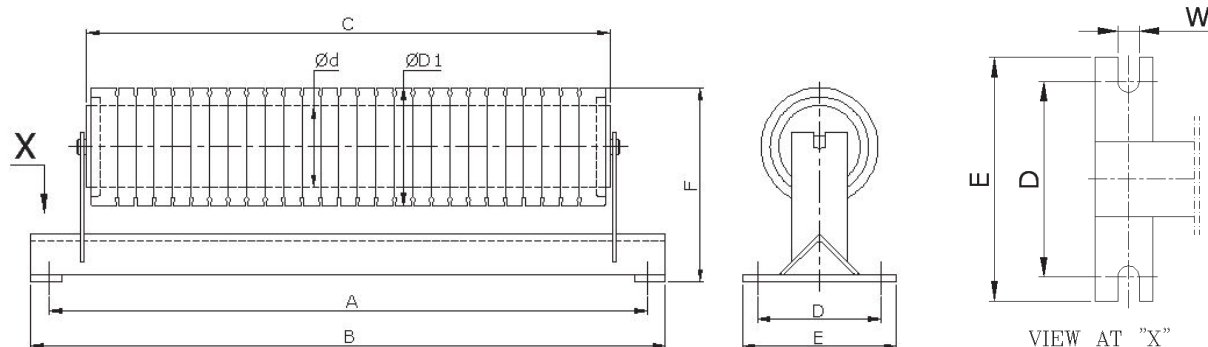


SINGLE PC IMPACT IDLER SET



NOTE :-

1. FOR DIMENSIONS REFER TABLE NO - 19 & 20
2. FORWARD TILT 2° PROVIDED ON REQUEST
3. FOR DIM "ØD1" REFER TABLE NO - 18

TABLE - 19 (T 19)							KL - SERIES
FOR IDLER DIA - Ø63.5, Ø76.1 & Ø88.9							
SL.NO	B.W	A	B	C	D	E	W
1	300	590	655	400	200	250	14
2	400	690	755	500	200	250	14
3	500	790	855	600	200	250	14
4	650	940	1000	750	200	250	14
5	800	1090	1150	950	200	250	14

F = 225 (Ø63.5 & Ø76.1)

F = 250 (Ø88.9)

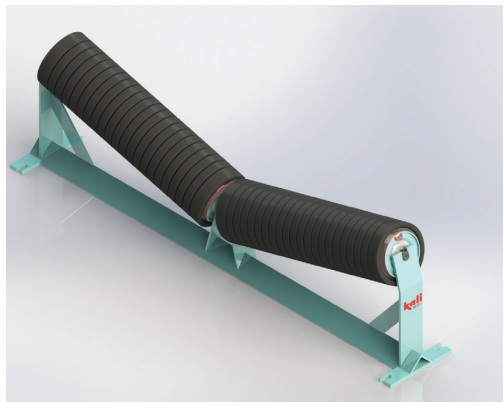
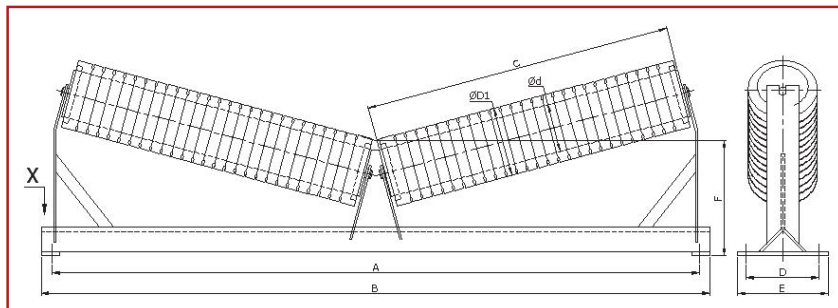
TABLE - 20 (T 20)							KM - SERIES
FOR IDLER DIA - Ø88.9, Ø101.6, Ø114.3, Ø127 & Ø139.7							
SL.NO	B.W	A	B	C	D	E	W
1	400	690	755	500	200	250	14
2	500	790	855	600	200	250	14
3	650	940	1000	750	200	250	14
4	800	1090	1150	950	200	250	14
5	1000	1290	1350	1150	200	250	14
6	1200	1490	1560	1400	200	250	18

F = 275 (Ø88.9 & Ø101.6)

F = 300 (Ø114.3 & Ø127)

F = 325 (Ø139.7)

TWO PC IMPACT IDLER SET



NOTE :-

1. FOR DIMENSIONS REFER TABLE NO - 21 & 22
2. FORWARD TILT 2° PROVIDED ON REQUEST
3. FOR DIM "ØD1" REFER TABLE NO - 18

TABLE - 21 (T 21)							KL - SERIES
FOR IDLER DIA - Ø63.5, Ø76.1 & Ø88.9							
$Q^\circ = 5^\circ, 10^\circ, 15^\circ \text{ \& } 20^\circ$							
SL.NO	B.W	A	B	C	D	E	W
1	300	590	655	190	200	250	14
2	400	690	755	240	200	250	14
3	500	790	855	290	200	250	14
4	650	940	1000	380	200	250	14
5	800	1090	1150	465	200	250	14

F = 225 (Ø63.5 & Ø76.1)

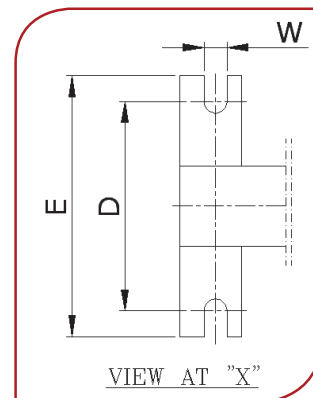
F = 250 (Ø88.9)

TABLE - 22 (T 22)							KM - SERIES
FOR IDLER DIA - Ø88.9, Ø101.6, Ø114.3, Ø127 & Ø139.7							
$Q^\circ = 5^\circ, 10^\circ, 15^\circ \text{ \& } 20^\circ$							
SL.NO	B.W	A	B	C	D	E	W
1	400	690	755	240	200	250	14
2	500	790	855	290	200	250	14
3	650	940	1000	380	200	250	14
4	800	1090	1150	465	200	250	14
5	1000	1290	1350	575	200	250	14
6	1200	1490	1560	700	200	250	18

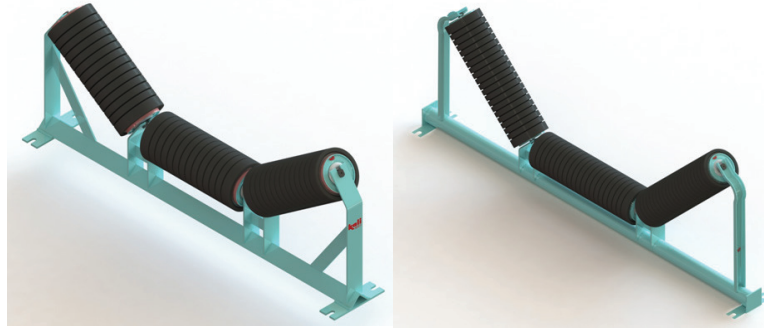
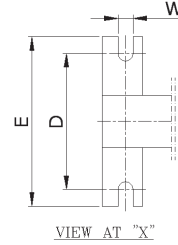
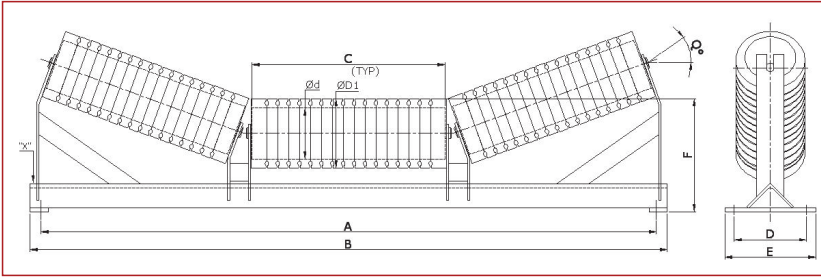
F = 275 (Ø88.9 & 101.6)

F = 300 (Ø114.3 & Ø127)

F = 325 (Ø139.7)



THREE PC IMPACT IDLER SET



NOTE :-

1. FOR DIMENSIONS REFER TABLE NO - 23, 24, 25 & 26
2. FORWARD TILT 2° PROVIDED ON REQUEST
3. FOR DIM "ØD1" REFER TABLE NO - 18

TABLE - 23 (T 23) KL - SERIES							
FOR IDLER DIA - Ø63.5, Ø76.1 & Ø88.9							
Q° = 5°, 10°, 15°, 20°, 25°, 30°, 35°, 40° & 45°							
SL. NO	B.W	A	B	C	D	E	W
1	300	590	655	125	200	250	14
2	400	690	755	160	200	250	14
3	500	790	855	200	200	250	14
4	650	940	1000	250	200	250	14
5	800	1090	1150	315	200	250	14

F = 225 (Ø63.5 & Ø76.1)

F = 250 (Ø88.9)

TABLE - 24 (T 24) KM - SERIES							
FOR IDLER DIA - Ø88.9, Ø101.6, Ø114.3, Ø127 & Ø139.7							
Q° = 5°, 10°, 15°, 20°, 25°, 30°, 35°, 40° & 45°							
SL. NO	B.W	A	B	C	D	E	W
1	400	690	755	160	200	250	14
2	500	790	855	200	200	250	14
3	650	940	1000	250	200	250	14
4	800	1090	1150	315	200	250	14
5	1000	1290	1350	380	200	250	14
6	1200	1490	1560	465	200	250	18

F = 275 (Ø88.9 & Ø101.6)

F = 325 (Ø139.7)

F = 300 (Ø114.3 & Ø127)

TABLE - 25 (T 25) KH - SERIES							
FOR IDLER DIA - Ø114.3, Ø127, Ø139.7, Ø152.4, Ø159, Ø165.1 & Ø168.3							
Q° = 5°, 10°, 15°, 20°, 25°, 30°, 35°, 40° & 45°							
SL. NO	B.W	A	B	C	D	E	W
1	500	790	855	200	200	250	14
2	650	940	1000	250	200	250	14
3	800	1090	1150	315	200	250	14
4	1000	1290	1350	380	200	250	14
5	1200	1490	1560	465	200	250	18
6	1400	1690	1750	530	200	250	18
7	1600	1900	1950	600	200	250	18

F = 300 (Ø114.3)

F = 350 (Ø139.7, Ø152.4 & Ø159)

F = 325 (Ø127)

F = 360 (Ø165.1 & Ø168.3)

TABLE - 26 (T 26) KE - SERIES							
FOR IDLER DIA - Ø152.4, Ø159, Ø165.1, Ø168.3, Ø193.7 & Ø219.1							
Q° = 5°, 10°, 15°, 20°, 25°, 30°, 35°, 40° & 45°							
SL. NO	B.W	A	B	C	D	E	W
1	1200	1490	1560	465	200	250	18
2	1400	1690	1750	530	200	250	18
3	1600	1900	1950	600	200	250	18
4	1800	2100	2150	670	200	250	22
5	2000	2300	2350	740	200	250	22
6	2400	2700	2750	870	200	250	22

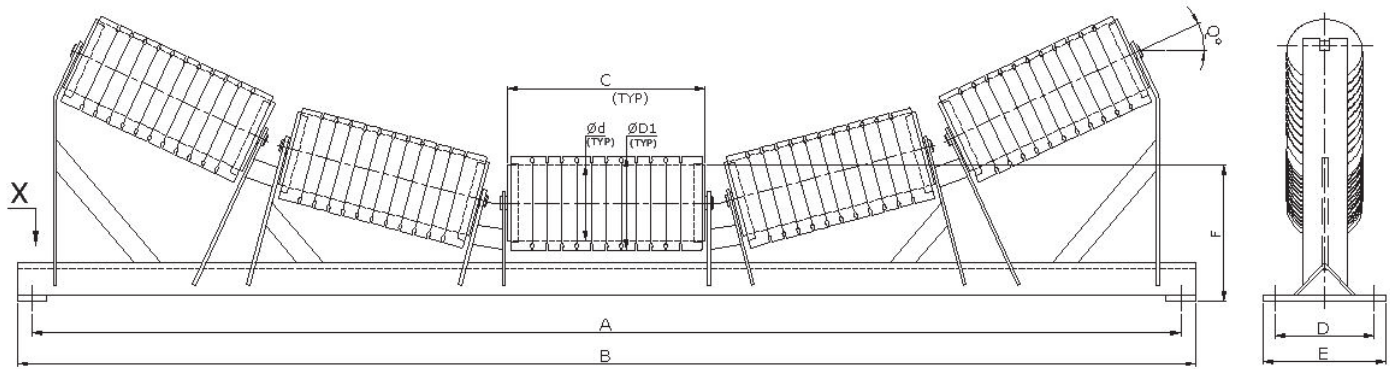
F = 300 (Ø152.4 & Ø159)

F = 350 (Ø193.7)

F = 310 (Ø165.1 & Ø168.3)

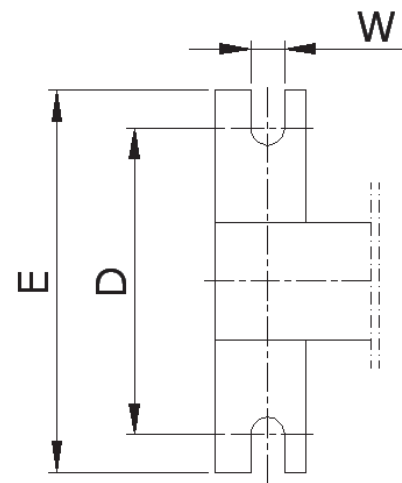
F = 400 (Ø219.1)

FIVE PIECE IMPACT IDLER SET



NOTE :-

1. FOR DIMENSIONS REFER TABLE NO - 27
2. FORWARD TILT 2° PROVIDED ON REQUEST
3. FOR DIM "ØD1" REFER TABLE NO - 18



VIEW AT "X"

TABLE - 27 (T 27)				KE - SERIES			
FOR IDLER DIA - Ø152.4, Ø159, Ø165.1, Ø168.3, Ø193.7 & Ø219.1							
Q° = 5°, 10°, 15°, 20°, 25°, 30°, 35°, 40°, 45° & 55°							
SL.NO	B.W	A	B	C	D	E	W
1	1200	1490	1560	280	200	250	18
2	1400	1690	1750	320	200	250	18
3	1600	1900	1950	360	200	250	18
4	1800	2100	2150	400	200	250	22
5	2000	2300	2350	440	200	250	22
6	2400	2700	2750	520	200	250	22

F = 350 (Ø152.4 & Ø159)

F = 400 (Ø193.7)

F = 360 (Ø165.1 & Ø168.3)

F = 450 (Ø219.1)